



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Handwritten signature

D4072-1

Job Sheet 177714



Part No: D4072-1

Job Qty: 10 ea

Part Name: Airframe Hinge



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 6/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 1 lpp Rev:A New Issue 10-06-09 JLM Verified By:DD IPP REV:B DRAWING REV.
CHANGE AS PER ECN 11-598 11-07-05 JFS VERIFIED BY:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	10 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Machining-2	
100	Bandsaw	10 pcs	6/11/18	6/11/18	0.00	0.15	Bandsaw1	<i>Handwritten: DAS 54</i>
105	CNC Vertical Machining	10 pcs	6/11/18	6/11/18	0.20	4.44	HAAS1-4	<i>Handwritten: 9-89</i>
110	QC	10 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Machining-2	<i>Handwritten: 9-89</i>
120	QC	10 pcs	6/11/18	6/11/18	0.00	0.00	QC8 Machining-2	<i>Handwritten: 9-89</i>
150	HandFinish	10 pcs	6/11/18	6/11/18	0.00	0.18	HandFinish1	<i>Handwritten: 9-89</i>
160	Powdercoat	10 pcs	6/11/18	6/11/18	0.00	0.18	Powdercoat2	<i>Handwritten: 9-89</i>
170	QC	10 pcs	6/11/18	6/11/18	0.00	0.00	QC3	<i>Handwritten: 9-89</i>
180	Packaging	10 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-2	<i>Handwritten: 9-89</i>
190	QC21-SA	10 Ea	6/11/18	6/11/18	0.00	0.00	QC21	<i>Handwritten: 9-89</i>
<i>Handwritten: MB4834 START: 10:15 O.V.T: 3:00 FINISH: 10:45</i>								

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X02.500	6061-T6 Bar 1.00 X 2.50	1.0400 ft (.104 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X02.500	1	15	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S074873



Part: D4072-1

Job No: 177714

Serial No/Batch: S074873

Revision:

Inspector:

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CANADA
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Date: 05/27/18

177714

FIRST ARTICLE INSPECTION CHECKLIST

DAS
54

9-89

$$\frac{KJ}{KJ}$$